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Indian Standard SPECIFICATION FOR STAND, SALINE-CUM-IRRIGATOR

- 1. Scope Dimensions and other requirements for saline-cum-irrigator stand.
- 2. Materials
- 2.1 Tube As given in 2.1 of IS: 4033-1968 'General requirements for hospital furniture'.
- 2.2 Rod and Bush Mild steel, cold-rolled or hot-rolled quality.
- 2.3 Castors Conforming to designation HN50 of IS: 4034-1968 'Specification for castors for hospital equipment'.
- 2.4 Base Cast iron.
- 3. Shape and Dimensions As shown in Fig. 1 (see page 2).
- 4. Manufacture The stand shall consist of a cast iron pedestal and an upright tubular member, fitted at right angles to each other as shown in Fig. 1. All the four ends of the pedestal shall be fitted with castors of size 50 mm. The upright member shall receive the rod support through a mild steel bush. The locking arrangement for the rod support and other fittings (for tray, wash bowls and douche) shall consist of a mild steel bolt pressing on the rod support or the upright member through the mild steel bush. The inside of the bush shall be free from burrs and sharp edges, so as to allow the rod support to operate smoothly. Further, the rod shall be plated chromium over nickel in accordance with Service Grade No. 3 of IS: 1068-1968 'Specification for electroplated coatings of nickel and chromium on iron and steel (first revision)'. The accessories at X, Y and Z in Fig. 1 shall be optional and shall be supplied if desired by the purchaser. The overall assembly shall be stable and sturdy. The stand shall also conform to the requirements laid down in 4.1 of IS: 4033-1968.
- 5. Finish As specified in 5 of IS: 4033-1968.
- 6. Tests
- 6.1 Adhesion Test Shall be conducted as prescribed in 6.1.1 of IS: 4033-1968.
- **6.2** Performance Test Shall be conducted as prescribed in **6.1.2** of IS : 4033-1968 and the performance shall be determined without putting any additional load.
- 7. Marking As specified in 7 of IS: 4033-1968.
- 7.1 ISI Certification Marking Details available from the Indian Standards Institution,
- 8. Packing As specified in 8 of IS: 4033-1968.

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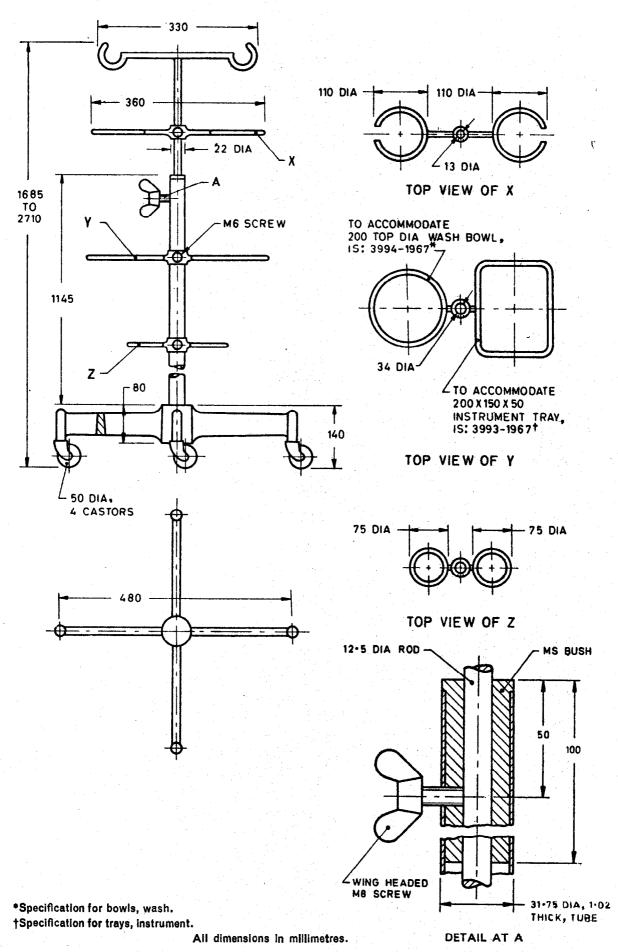


FIG. 1 STAND, SALINE-CUM-IRRIGATOR